

Abstract

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~~The invention relates to a process for producing~~  
hot-rolled aluminum strip for can making, especially in  
rolling plant whose yearly production capacity is below  
250,000 tons, having a reversing roughing stage for the feed  
material, which is used hot, and immediately thereafter  
finishing rolling of the strip, which is followed by heat  
treatment of the strip coiled up into coils. In this case,  
during the last finishing rolling passes, recrystallization  
in the rolled material is suppressed by ~~means of~~ controlled  
temperature management of the hot strip and the recrystal-  
lization is specifically brought about only outside the  
rolling train, directly following the finishing rolling.

~~The invention also relates to a plant for carrying~~  
out the process.

The figure is appended.

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